

KASPERWING
REAR WHEEL PANT KIT

PACKING LIST AND MOUNTING INSTRUCTIONS

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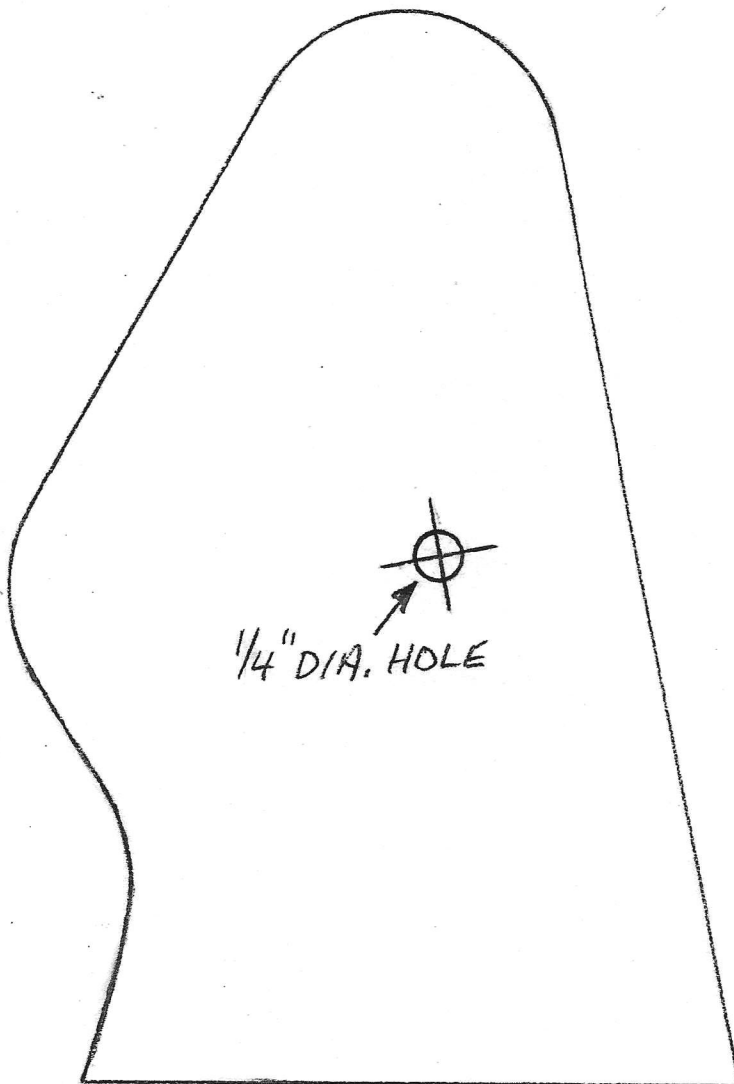
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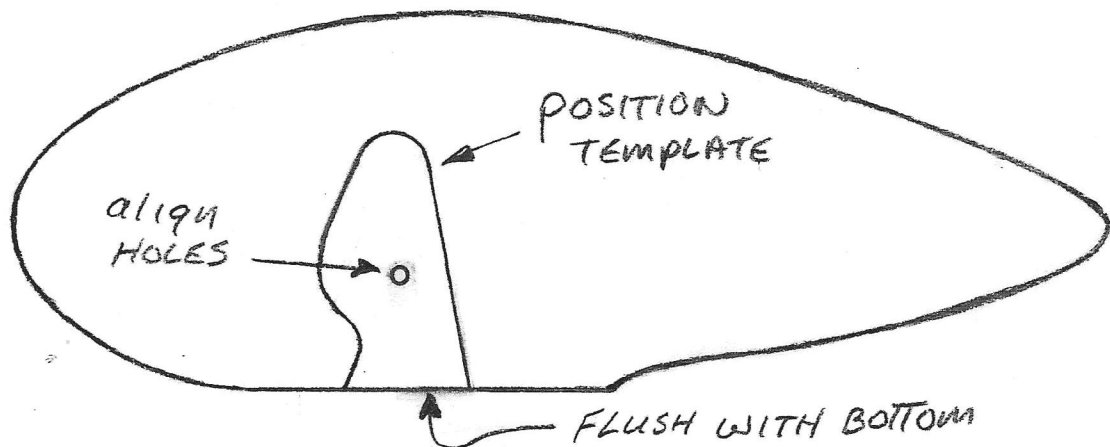
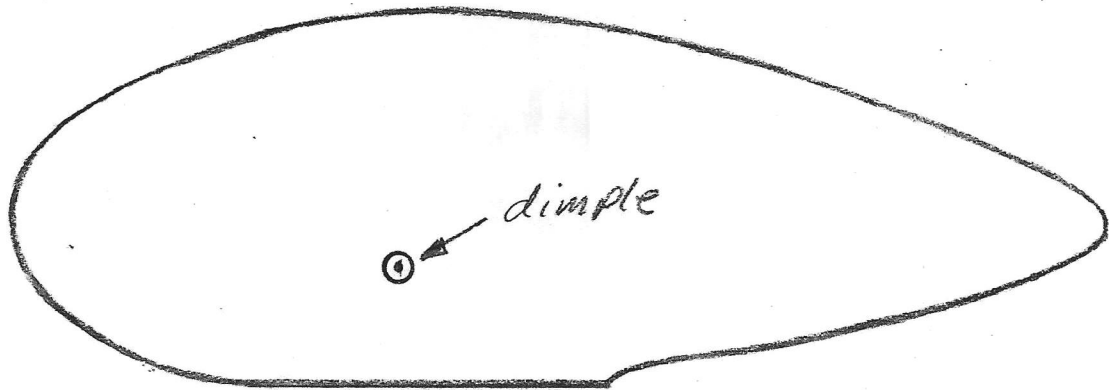
| QTY. | NAME | SHIPPED | B. O. |
|------|-----------------------------------|---------|-------|
| 2 | WHEEL PANTS | | |
| 2 | PT. # SWP-15 MOUNT BRACKETS | | |
| 2 | NAS420D8-64 BUSHINGS | | |
| 2 | AN 960-416 WASHER #75 | | |
| 8 | MD-429 BS POP RIVETS #64 | | |
| 2 | 1/4"-20 N.C. X 1 1/2" BOLTS | | |
| 1 | MOUNTING INSTRUCTIONS STEPS #1-#4 | | |

MOUNTING INSTRUCTIONS

STEP #1. USE THIS DRAWING TO CUT OUT AND FORM A TEMPLATE FROM POSTERBOARD, PLASTIC OR THIN CARDBOARD. PUNCH, DRILL OR CUT OUT $\frac{1}{4}$ " DIA. HOLE AS SHOWN.

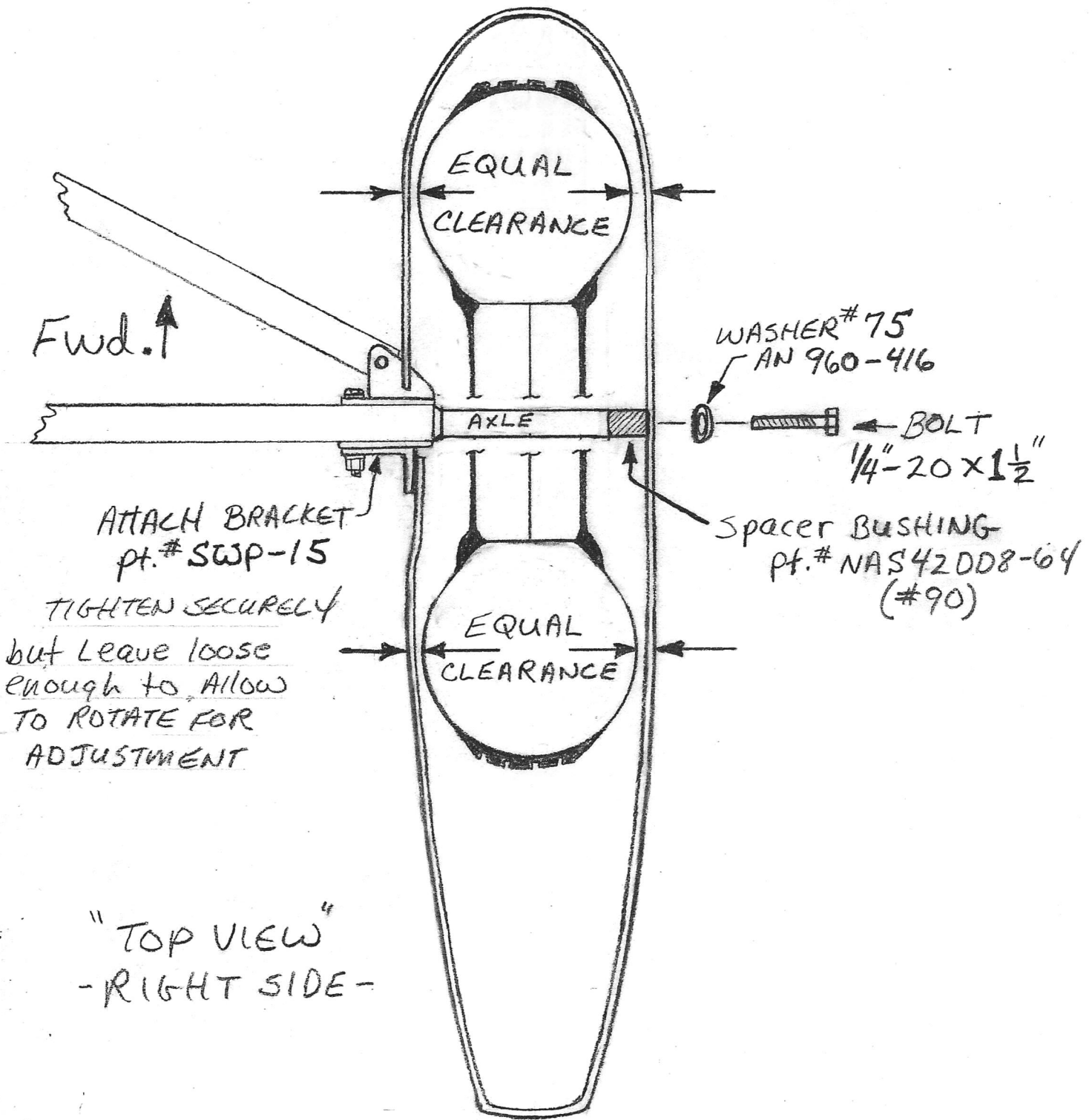


STEP #2. IN THE SIDE OF EACH WHEEL PANT IS A DIMPLE. DRILL A $\frac{1}{4}$ " DIA. HOLE THROUGH THE CENTER OF DIMPLE ON BOTH SIDES OF PANT.

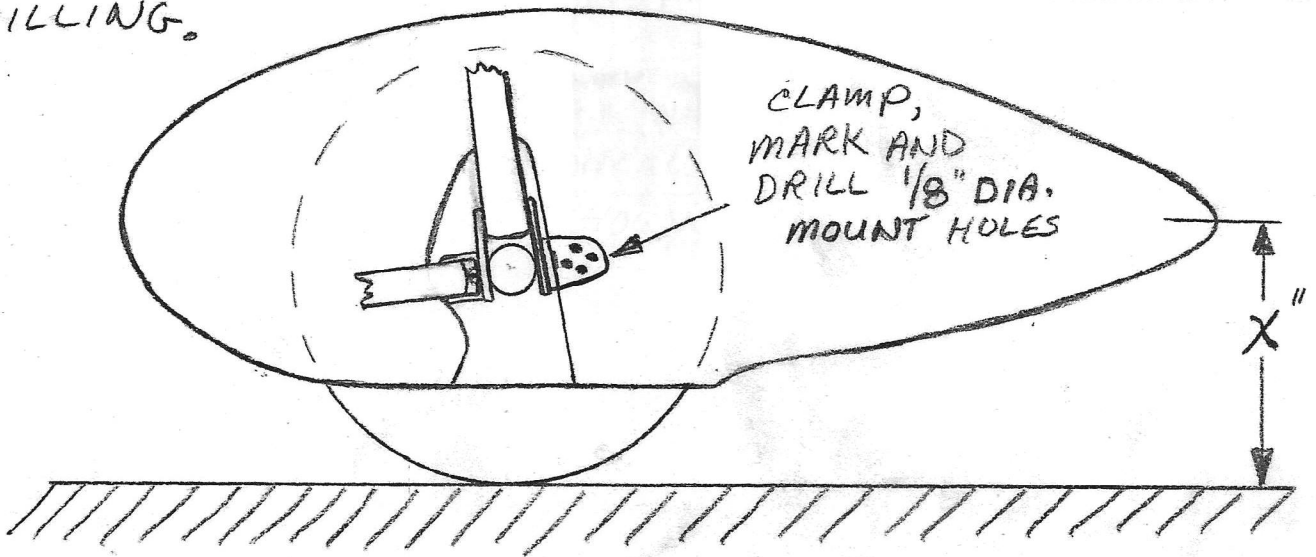


POSITION THE TEMPLATE ON ONE SIDE OF EACH WHEEL PANT. ALIGN HOLE IN TEMPLATE WITH HOLE IN PANT BY INSERTING A PENCIL OR $\frac{1}{4}$ " BOLT ETC. MAKE SURE BOTTOM OF TEMPLATE IS ALIGNED WITH BOTTOM OF PANT. DRAW A PENCIL LINE AROUND TEMPLATE LAYING OUT CUT OUT TO FORM A LEFT OR RIGHT PANT. BE SURE TO POSITION TEMPLATE ON PROPER SIDE OF PANT TO AVOID ENDING UP WITH TWO LEFT OR TWO RIGHT SIDE WHEEL PANTS. USE A DREMEL TOOL, SABRE SAW, OR HEAVY SHEARS TO FORM CUT OUT IN EACH PANT AND SAND EDGES SMOOTH.

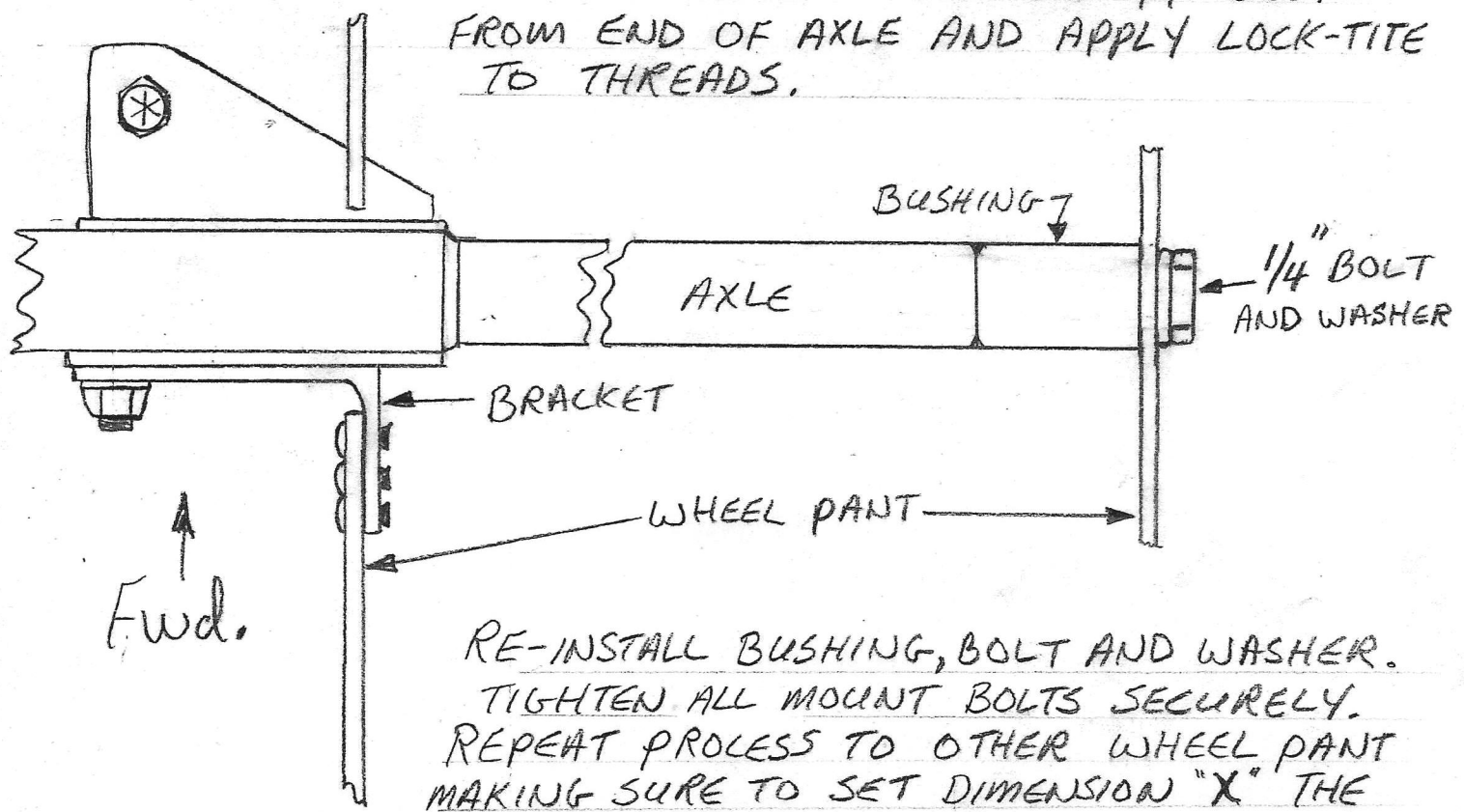
STEP # 3. MOUNT ATTACH BRACKET PT.# SWP-15 TO INNER BOLT OF AXLE STRUT AS SHOWN. POSITION WHEEL PANT AND INSERT SPACER BUSHING. SECURE WHEEL PANT IN POSITION WITH 1/4" BOLT AND WASHER, BUT TIGHTEN BOLT SNUG ONLY!



STEP #4: ADJUST WHEEL PANT TO DESIRED POSITION. PANT SHOULD BE AT LEAST LEVEL OR MAKE $X = 8"$. CLAMP OR HOLD SECURELY AGAINST MOUNT BRACKET AND DRILL THROUGH BRACKET INTO WHEEL PANT. MAKE SURE PANT HAS "EQUAL CLEARANCE" AS SHOWN IN STEP #3 PRIOR TO DRILLING.



RIVET BRACKET INSIDE WHEEL PANT WITH $1/8"$ pop RIVETS AS SHOWN. MAKE SURE BRACKET IS ORIENTED FLAT AGAINST PANT PRIOR TO RIVETING. REMOVE $1/4"$ BOLT FROM END OF AXLE AND APPLY LOCK-TITE TO THREADS.



RE-INSTALL BUSHING, BOLT AND WASHER. TIGHTEN ALL MOUNT BOLTS SECURELY. REPEAT PROCESS TO OTHER WHEEL PANT MAKING SURE TO SET DIMENSION "X" THE SAME ON BOTH PANTS.

Fwd.